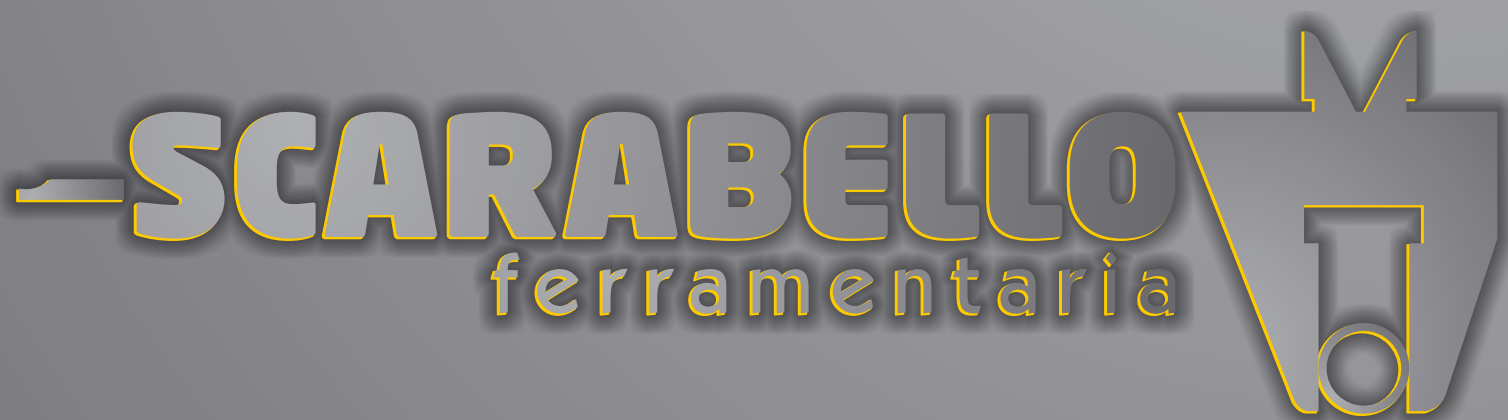
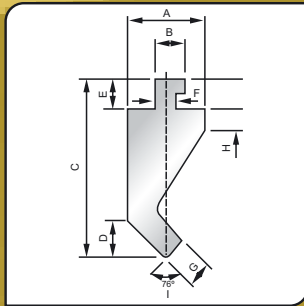


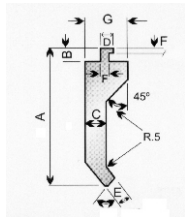
CATÁLOGO DE PRODUTOS



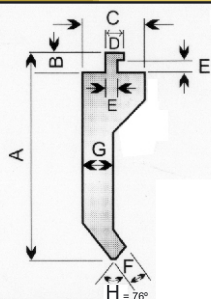
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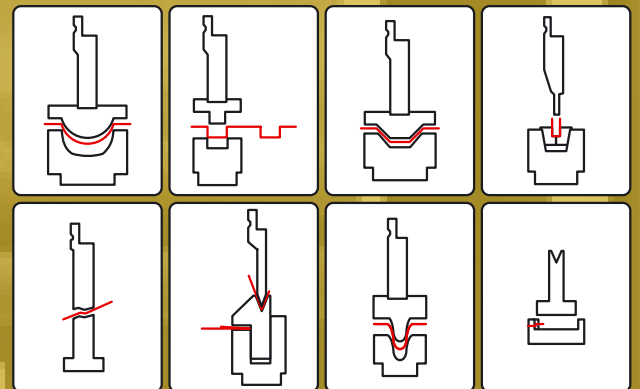
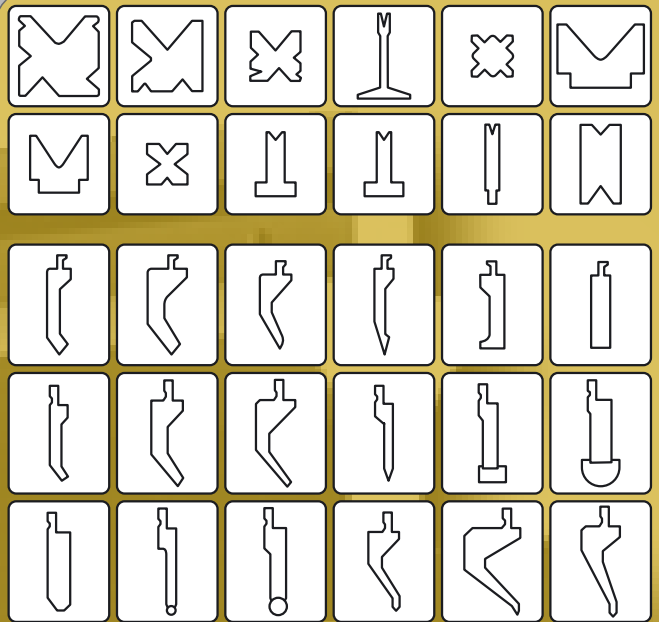
A	B	C	D	E	F	G	H	I
30	13	100	20	20	8	12	15	76°
30	13	100	20	20	8	12	15	76°
30	13	100	20	20	8	12	15	76°
45	13	135	20	20	10	15	30	76°
45	13	135	20	20	10	15	30	76°
45	13	135	20	20	10	15	30	76°
45	13	135	20	20	10	15	30	76°
45	16	140	25	15	13	18	25	76°
60	18	145	32	20	13	20	12	76°
60	18	145	32	20	13	20	12	76°
60	29	170	37	37	21	29	20	76°
60	29	170	37	37	21	29	20	76°



A	B	C	D	E	F	G	H
82	7,5	12,5	7,5	8	5	24	24/76°
82	7,5	12,5	7,5	8	5	24	24/76°
82	7,5	12,5	7,5	8	5	24	24/76°
82	7,5	14	7,5	10	5	24	24/76°
130	20	18	14	15	10	30	24/76°
130	20	18	14	15	10	36	24/76°
150	20	24	14	20	10	48	24/76°
150	20	30	14	20	10	48	24/76°



A	B	C	D	E	F	G	H
82	7,5	24	7,5	5	8	12	76°
82	7,5	24	7,5	5	8	12	76°
82	7,5	30	7,5	5	10	14	76°
130	20	36	14	10	15	17	76°
130	20	36	14	10	15	17	76°
150	20	48	14	10	20	26	76°
150	20	48	14	10	20	26	76°
180	20	60	14	10	20	26	76°



Ferramenta de Estampar Metais

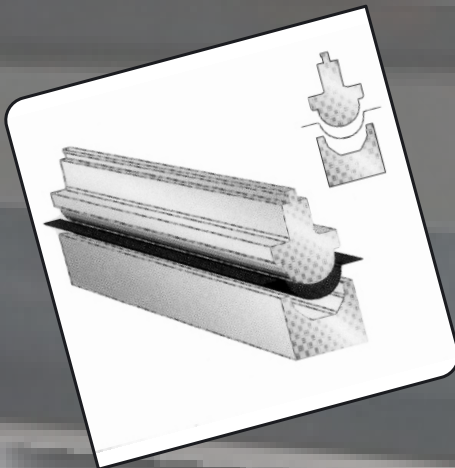
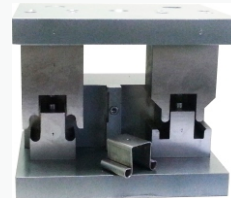
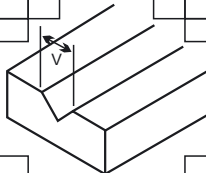
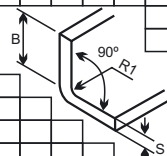
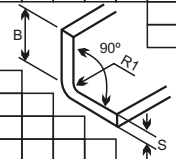
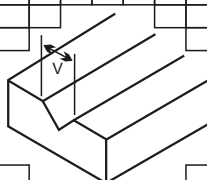
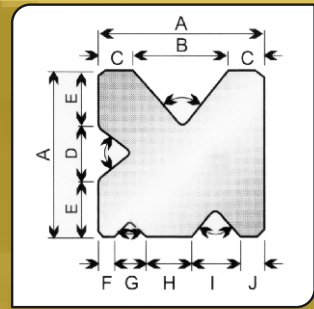
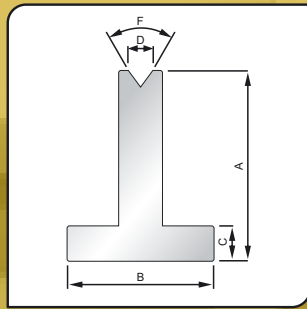
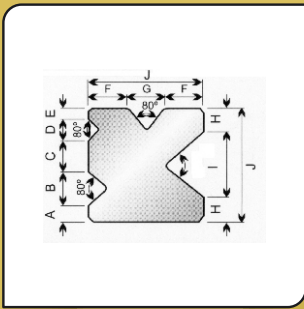


TABELA DE CAPACIDADE NECESSÁRIA PARA UM METRO DE DOBRA EM TONELADA

ESPESSURA DA CHAPA (S)	Raio Interno RI (mm)																													
	1,5	2	2,5	3,2	4	5	6	7	7,5	8	9	10	10,5	11	12	13	13,5	14	15	16	17	19	21	23	26	28	31	40	50	
	Borda Mínima B (mm)																													
	9	9	11	13	16	20	22	26	28	32	34	38	41	44	47	50	53	57	60	63	69	76	82	92	100	110	120	130	140	
ABERTURA DA FERRAMENTA V (mm)																														
mm	10	13	16	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100	110	120	130	145	150	175	200	250	300	
1	7	6	5																											
2		21	17	14	11	9																								
3		64	47	30	24	20	17	15	14	12																				
4				43	36	31	27	24	22	20	18	16																		
5						48	42	37	34	31	28	26	24	22																
6							60	54	48	44	40	34	33	32	30	28	25	23												
7								75	66	60	55	50	47	44	41	39	37	35	33	30										
8									85	78	71	66	61	57	53	50	48	45	43	38	34									
9											90	83	77	72	68	64	60	57	54	49	45	42								
10												100	95	89	88	79	74	70	67	61	56	52	47							
11													115	108	100	95	90	85	81	74	68	62	56	51						
12														128	120	113	107	101	96	87	80	74	66	60						
13																132	125	118	112	102	94	87	78	70						
14																	145	138	130	120	109	100	90	82	70	58				
15																			150	136	125	115	104	94	78	65				
16																					155	142	132	118	106	88	75	55		
19																						180	166	150	135	127	120	88	68	
22																							340	280	260	190	160	125	95	
25																									300	250	180	144		



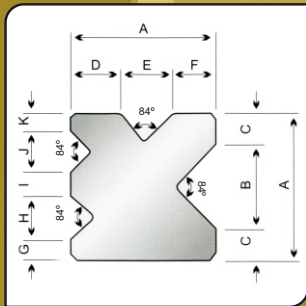




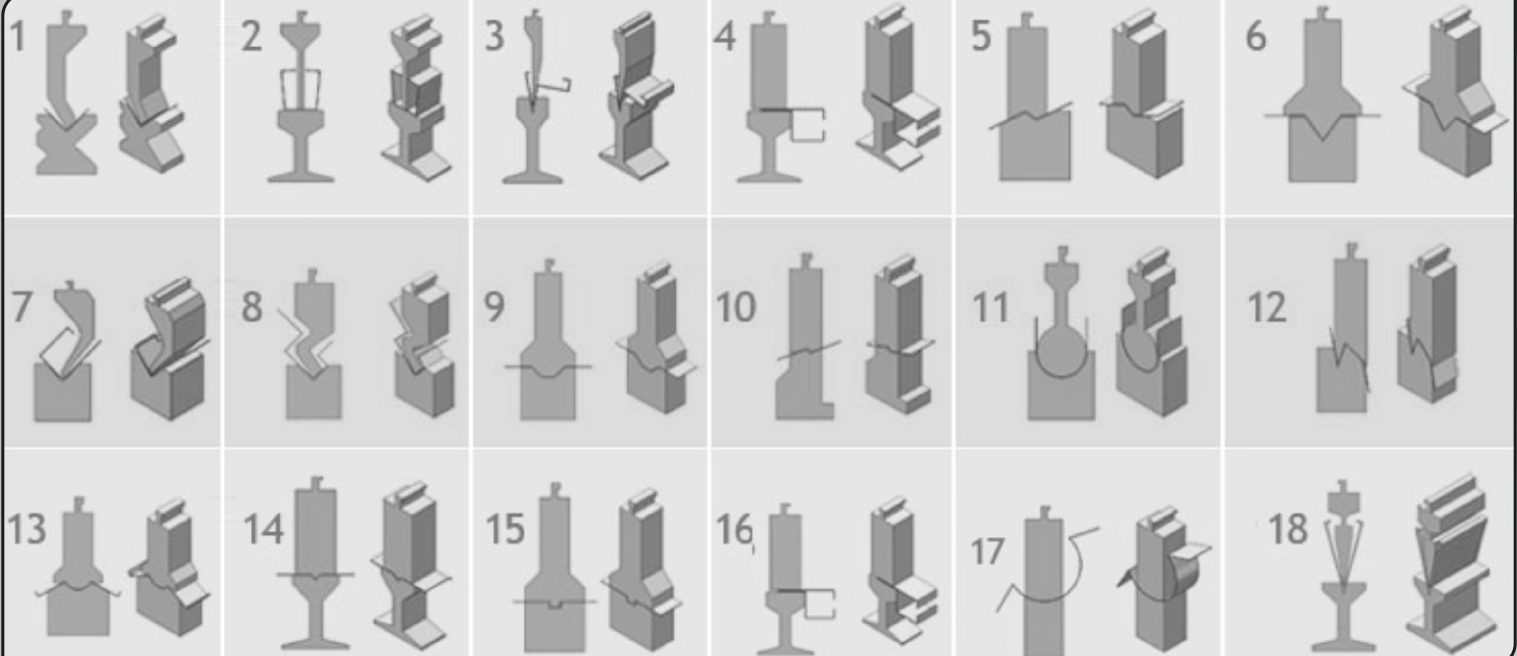
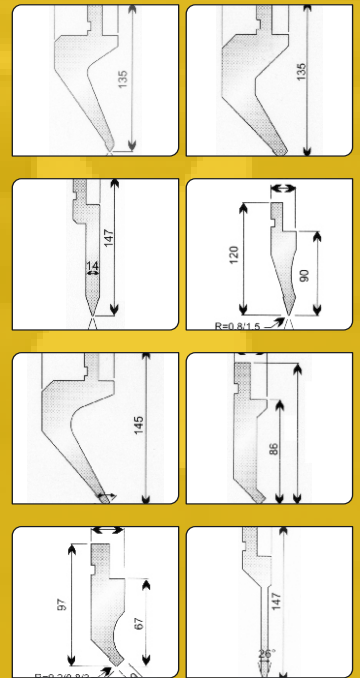
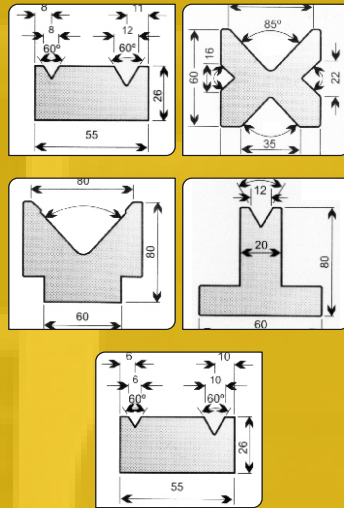
A	B	C	D	E	F	G	H	I	J	L
6	10	19	16	9	15	30	12,5	35	60	30/84°
6	10	19	16	9	17,5	25	10	40	60	30/84°
6	10	19	16	9	17,5	25	10	40	60	30/84°
6	10	19	16	9	17,5	25	12,5	35	60	30/84°
6	16	12	20	6	15	30	7,5	45	60	30/84°
9	16	20	25	10	22,5	35	12,5	55	80	30/84°
9	20	17	35	9	20	50	12,5	60	90	30/84°
9	20	32	30	15	28	50	15,5	70	106	30/84°

A	B	C	D	E	F
80	60	20	6	15	36°
80	60	20	10	20	36°
80	60	20	12	20	60°
80	60	20	16	25	60°
80	60	20	25	35	60°
80	60	20	10	20	60°
80	60	20	12	20	60°
120	60	20	6	15	36°
120	60	20	8	15	36°
120	60	20	10	20	36°
120	60	20	12	20	60°
120	60	20	16	25	60°
120	60	20	25	35	60°
120	60	20	10	20	60°
120	60	20	12	20	60°

A	B	C	D	E	F	G	H	I	J	L
60	35	12,5	20	20	9	16	19	10	6	30/84°
60	30	15	20	20	9	16	19	10	6	30/84°
60	45	7,5	30	14	3	16	9	20	12	30/84°
80	45	17,5	30	25	12	20	26	16	6	30/84°
80	55	12,5	35	22,5	10	25	23	16	6	30/84°
90	60	12,5	50	20	9	20	17	35	9	30/84°
106	70	15,5	50	28	9	20	32	30	15	30/84°
140	110	15	40	70	30	80	-	-	-	30/84°



A	B	C	D	E	F	G	H	I	J	L	M
50	30	9	13,5	23	13,5	20	10	-	-	20	30/84°
50	30	9	13,5	23	13,5	20	10	-	-	20	30/84°
50	30	9	13,5	23	13,5	20	10	-	-	20	30/84°
60	45	7,5	20	20	20	19	31	-	-	10	30/84°
60	45	7,5	20	20	20	19	31	-	-	10	30/84°
85	60	10	20	45	20	10	20	10	35	10	30/84°
85	70	7,5	10	45	30	15	20	10	35	5	30/84°
88	60	15	25	38	25	10	28	20	20	10	30/84°
88	60	15	25	38	25	10	28	20	20	10	30/84°
98	80	11	15	57	26	10	45	13	20	10	30/84°
105	90	8	15	63	27	15	40	-	-	45	30/84°
105	90	8	15	63	27	15	45	-	-	45	30/84°





LINHA DE PRODUTOS:

- Ferramentas para prensas dobradeiras
CONVENCIONAL e CNC
- Ferramentas para dobras convencionais
- Ferramentas para dobras especiais

Matrizes para estampar metais

- Corte • Dobra • Repuxo

EMPRESA:

Fundada em 1978, a Ferramentaria Scarabello vem desde então, trabalhando com o compromisso do desenvolvimento e qualidade de seus produtos, para atender da melhor maneira os seus clientes colaboradores.

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